



T-ONE 28

TENSION CONTROLLER



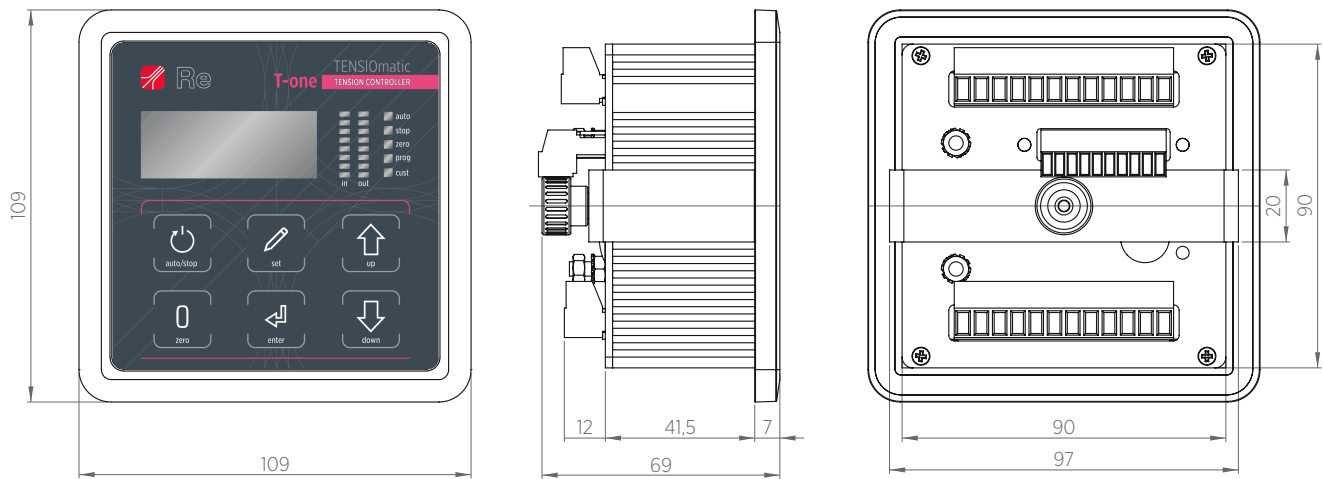
- ✓ Control of closed-loop and combined systems
- ✓ Regulation both in torque and speed
- ✓ Tension control with load cells or dancer roller
- ✓ Can be used with motors or nip roller drives
- ✓ Compact design
- ✓ Ease of use and calibration

T-one is a tension controller specifically designed for the web tension control in closed-loop and combined systems; extreme ease of use and compactness are the main features of the tension controller. The core of T-one is the P.I.D. algorithm, which has been improved in speed and accuracy.

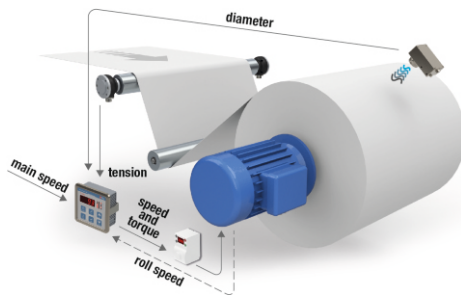
The interface with 6 buttons and 4 digit is easy to use and allows to smoothly control and set up the desired parameters to obtain the best results.

T-one 28 is used on unwinders, rewinders and nip roller drives to keep constant the web tension thanks to its ability to manage both torque and speed. With its inputs it can analyze speeds, diameter and tensioning to keep tension constant, increasing or decreasing it (taper tension) accordingly to kind of material and machine.

TECHNICAL DRAWING



APPLICATIONS



Regulation in torque/speed with load cells or dancer roller for motorized unwinders/rewinders

TECHNICAL DATA

Power supply	24 Vdc
Power	8 W max
Analog inputs 0÷10 V	1 dancer roller or remote setpoint 1 diameter or reel speed 1 line speed
Analog input 0÷20 mV / 4÷20 mA	1 max 2 load cells
Digital inputs 24 V	6 remote controls
Analog output 0÷10 V / 0÷8 V / 4÷20 mA	1 torque motor control or dancer roller piston control or proportional to diameter or tension
Analog output 0÷10 V	1 torque motor control or dancer roller piston control or proportional to diameter or tension
Digital relay outputs 24 Vdc / 24 Vac	2 for alarms
Weight	400 g
Working temperature	0÷50°C
IP protection class	IP 20 (case) IP 52 (frontal panel)
Dimensions	109 x 109 x 69 mm

*data are subject to technical change without notice



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